



LIST OF CALIBRATION COEFFICIENTS - EXAMPLE

Customer order: Revision: A Print date: 27.11.2020
 Quality supervisor: tsalat@sylex.sk Production supervisor: mmucka@sylex.sk

EQUATIONS

STRAIN EQUATION

$$\Delta\varepsilon = \frac{\Delta\lambda - B \cdot \Delta T}{A \cdot \Delta l} + \Delta T \cdot CTE_{SS304} \cdot \Delta l_2$$

$$\Delta\lambda = \frac{\lambda_{act} - \lambda_0}{\lambda_0} \quad \Delta l = \frac{l_{FAL}}{l_{FFL}}$$

$$\Delta T = (T_{act} - T_0) \quad \Delta l_2 = \frac{(l_{FAL} - l_{FFL})}{l_{FAL}}$$

Measurand	Description
$\Delta\varepsilon$ [με]	Strain shift
$\lambda_{0,inst,strain}$ [nm] **1	Initial strain wavelength
$T_{0,inst}$ [°C] **1	Initial temperature
L_{FAL} [m] **1	Anchoring length
T_{act} [°C] **2	Actual temperature
$\lambda_{act,strain}$ [nm] **2	Actual strain wavelength
L_{FFL} [m]	Free fiber length
CTE [με.°C ⁻¹]	Coefficient of thermal expansion

STRING EXPRESSION

$$\Delta\varepsilon = ((\Delta\lambda - B \cdot \Delta T) / (A \cdot \Delta l)) + (\Delta T \cdot CTE_{ss304} \cdot \Delta l_2)$$

$$\Delta\lambda = ((\lambda_{act} - \lambda_0) / \lambda_0) \cdot \Delta l = l_{FAL} / l_{FFL}$$

$$\Delta T = (T_{act} - T_0)$$

$$\Delta l_2 = (l_{FAL} - l_{FFL}) / l_{FAL}$$

For the determination of the strain sensitivity the free fiber length was used as a basis

**1 To be measured after installation of the sensor

**2 Measured value during monitoring of the sensor

CALIBRATION COEFFICIENTS

Nr.	Serial number	Customer code	Product	STRAIN COEFFICIENTS			
				A [με ⁻¹]	B [°C ⁻¹]	L _{FFL} [m]	CTE [με.°C ⁻¹]
1	188277/0001		MS-03; WL: 1514,3nm; LCP-03: 2x1m, 2x FC/APC	7,77996E-07	5,89292E-06	0,110	16